

# More Precision

## wireSENSOR // Draw-wire displacement sensors



# Low-cost draw-wire sensors wireSENSOR MK120 analog

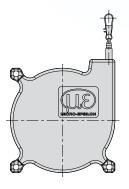
Robust plastic housing

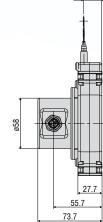
Customer-specific designs

Potentiometer, current or voltage output

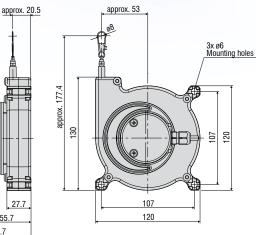


Measuring ranges 3000, 5000 mm

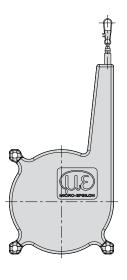




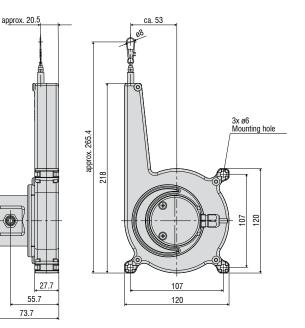
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#### Measuring range 7500 mm



All dimensions in mm, not to scale





| Model                           |                          |  | WPS-3000-MK120   | WPS-5000-MK120       | WPS-7500-MK120      |  |
|---------------------------------|--------------------------|--|--|----------------------|---------------------|--|
| Measuring range                 |                          |  | 3000 mm  | 5000 mm              | 7500 mm             |  |
| Analog outp                     | out 1)                   |  | Potentiometer, current, voltage                          |                      |                     |  |
| Resolution                      | Hybrid p                 | otentiometer P10   | towards infinity   |                      |                     |  |
| Linearity                       | Hybrid potentiometer P10 | $\leq \pm 0.15\%$ FSO                                    | $\leq \pm 4.5$ mm  | $\leq \pm 7.5$ mm    | $\leq \pm 11.25$ mm |  |
| Sensor eler                     | nent                     |  |  | Hybrid potentiometer |                     |  |
| Wire extens                     | ion force (max.)         |  |  | approx. 10 N         |                     |  |
| Wire retract                    | ion force (min.)         |  |  | approx. 4 N          |                     |  |
| Wire accele                     | eration (max.)           |  | approx. 6 g  |                      |                     |  |
| Material                        |                          | Housing  | Plastics (PA 6)  |                      |                     |  |
| Wateria                         |                          | Measuring wire   | Polyamide-coated stainless steel (ø 0.45 mm)             |                      |                     |  |
| Wire mount                      | ing                      |  | Wire clip  |                      |                     |  |
| Installation                    |                          |  | Mounting holes or mounting grooves on the sensor housing |                      |                     |  |
| Temperature                     | e range                  | Storage  | -20 +80 °C   |                      |                     |  |
| lemperatur                      | erange                   | Operation  | -20 +80 °C   |                      |                     |  |
| Connection                      |                          |  | integrated cable, radial, length 1 m                     |                      |                     |  |
| Shock (DIN EN 60068-2-27)       |                          | 40 g / 6 ms in 3 axes, 2 directions and 3000 shocks each |  |                      |                     |  |
| Vibration (DIN EN 60068-2-6)    |                          | 3 g / 10 5000 Hz in 3 axes and 10 cycles each            |  |                      |                     |  |
| Protection class (DIN EN 60529) |                          | IP65   |  |                      |                     |  |
| Weight                          |                          | approx. 850 g (incl. cable)                              |  |                      |                     |  |
| FSO = Full So                   | cale Output              |  |  |                      |                     |  |

<sup>1)</sup> Specifications for analog outputs from page 58 onwards.

## Article designation

| WPS - | 3000 - | MK120 -     | CR -   | Р                    |                                |
|-------|--------|-------------|--------|----------------------|--------------------------------|
|       |        |             |        | Output:<br>P: potent | iometer, U: voltage, I current |
|       |        |             | Connec | tion CR: in          | tegrated cable, radial, 1 m    |
|       |        | MK120 s     | eries  |                      |                                |
|       | Measur | ing range i | n mm   |                      |                                |

## Options wireSENSOR

### Customer-specific modifications for your series application

If the standard models do not meet certain specific requirements, draw-wire sensors from the standard range can be adapted accordingly by Micro-Epsilon. Cost-effective implementation can already be achieved with medium-sized quantities (depending on the type and number of changes).

## Measuring wire

- Plastics
- Stainless steel (coated/uncoated)
- Different diameters
- Thicker wire for improved snap protection

## Wire attachment

- Wire clip
- Eyelet
- Thread
- Wire extension

### Connection/Output signal

- Different cable lengths
- Different plug variants
- Redundant sensor element
- Adaption of supply voltage
- Inverted signal
- Redundant signal outputs
- Alignment cable/connector outlet



## Wire guide

- Wire wiper
- Different designs of integrated deflection pulleys
- Wire outlet socket from ceramics for increased diagonal pull up to 15°



- Drainage holes
- Stainless steel spring
- Housing material
- Wire acceleration
- Snap protection

\* Some options cannot be combined with each other; availability of options on request

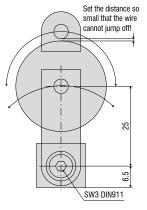
## Accessories wireSENSOR

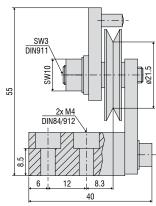
## Wire deflection pulleys for external installation

## TR1-WDS

Wire deflection pulley, adjustable, for sensors with a wire diameter  $\leq$  0.45 mm



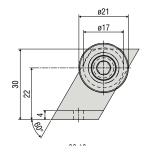


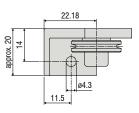


#### TR3-WDS

Wire deflection pulley, fixed, for sensors with a wire diameter  $\leq$  0.45 mm



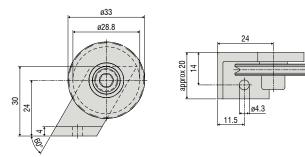




#### TR4-WDS

Wire deflection pulley, fixed, for sensors with a wire diameter of 0.8 mm to 1 mm



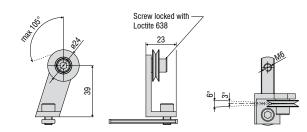


## Wire deflection pulley for direct installation on the sensor housing

### TR5-WDS

Integrated wire deflection pulley for P115 sensors with a wire diameter of 0.45  $\mbox{mm}$ 



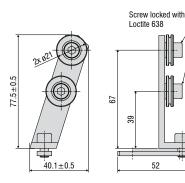


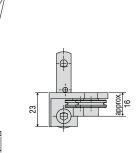
All dimensions in mm, not to scale

#### TR5-WDS(03)

Integrated double deflection pulley for P115 sensors with a wire diameter of 0.45 mm

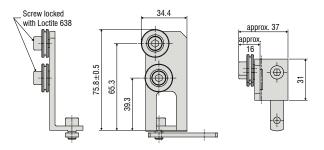






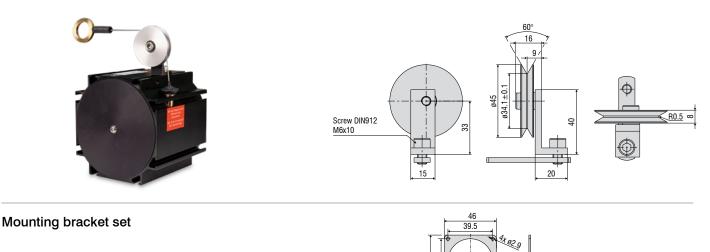
**TR5-WDS(04)** Integrated double deflection pulley,  $90^{\circ}$  angled, for P115 sensors with a wire diameter of 0.45 mm

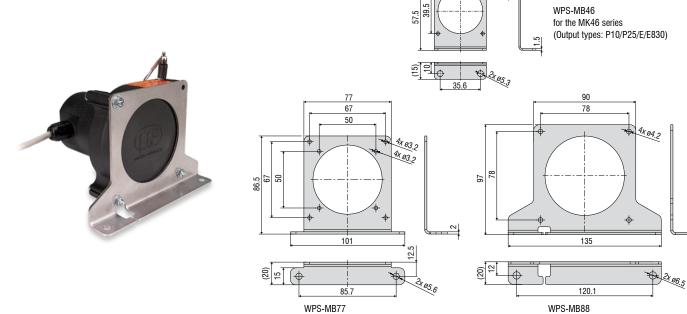




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TR6-WDS(01) Integrated wire deflection pulley for the P115 sensors with a wire diameter of 1 mm





for the MK77 series

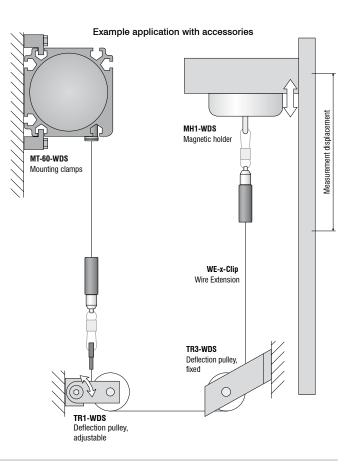
for the MK88 series

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# Accessories & Notes for installation wireSENSOR

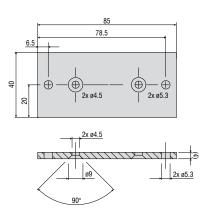
| Accessories     |  |  |  |  |
|-----------------|--|--|--|--|
| WE-xxxx-M4      | Wire extension with M4 wire connection, $x$ =wire length               |  |  |  |
| WE-xxxx-Clip    | Wire extension with eyelet, $x =$ wire length                          |  |  |  |
| WE-xxx-Clip-WSS | Wire extension with clip and uncoated wire d=0.45 mm                   |  |  |  |
| WE-xxxx-Ring-PW | Wire extension with plastic ring and para-aramid wire, 1 mm            |  |  |  |
| GK1-WDS         | Fork head for M4   |  |  |  |
| MH1-WDS         | Magnetic holder for wire attachment                                    |  |  |  |
| MH2-WDS         | Magnetic holder for sensor mounting                                    |  |  |  |
| MT-60-WDS       | Mounting clamps for WDS-P60  |  |  |  |
| FC8             | Mating plug for WDS straight, 8-pin                                    |  |  |  |
| FC8/90          | Mating plug, 90° angled for WDS  |  |  |  |
| PC3/8-WDS       | Sensor cable, 3 m long, for WDS with 8-pin cable connector             |  |  |  |
| WDS-MP60        | Mounting plate for P60 models  |  |  |  |
| WPS-MB46        | Mounting bracket set for the MK46 series (output type: P10/P25/E/E830) |  |  |  |
| WPS-MB77        | Mounting bracket set for the MK77 series                               |  |  |  |
| WPS-MB88        | Mounting bracket set for the MK88 series                               |  |  |  |
| PC2/10-WDS-A    | Cable for SSI encoder, 2 m long  |  |  |  |
| PC10/10-WDS-A   | Cable for SSI encoder, 10 m long                                       |  |  |  |
| PC5/5-IWT       | Sensor cable, 5 m long, M12x1 connector, 5-pin, A-coding               |  |  |  |



### WDS-MP60

Mounting plate for P60 models



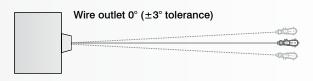


All dimensions in mm, not to scale

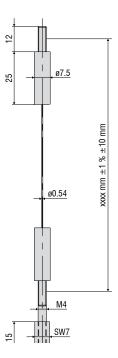
#### Installation instructions:

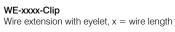
Wire attachment: during installation, do not allow at any time the measuring wire to freely return.

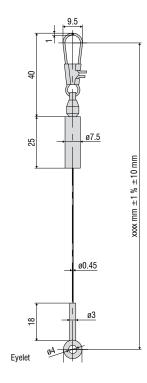
Angle of wire outlet: Make sure during installation that the wire outlet is straight (tolerance of  $\pm 3^{\circ}$ ). Exceeding this tolerance leads to increased wear of the wire material and on the wire outlet.



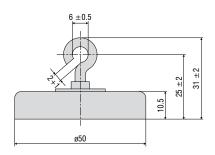
 $\label{eq:WE-xxxx-M4} \ensuremath{\mathsf{Wire}}\xspace$  Wire extension with M4 wire connection, x=wire length



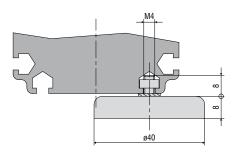




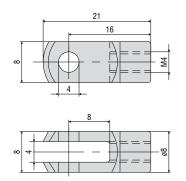
MH1-WDS Magnetic holder for wire attachment



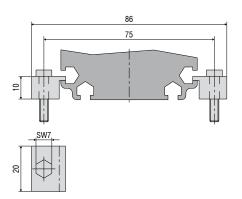
MH2-WDS Magnetic holder for sensor mounting



GK1-WDS Fork head for M4



MT-60-WDS Mounting clamps for WDS-P60



## Analog

| Output                  |  | Connector M16<br>-SA / -SR | Integrated cable<br>-CA / -CR    | Open contacts   |
|-------------------------|--|----------------------------|----------------------------------|---|
|                         |  |                            |                                  |   |
| Potentiometer output (  | P)                                     |                            |                                  |   |
| Input voltage           | max. 32 VDC with 1 kOhm / max. 1 W     | 5 • • 4                    |                                  |   |
| Resistance              | 1 kOhm $\pm$ 10 % (resistance divider) |                            |                                  | 38 81   |
| Temperature coefficient | ±0.0025 % FSO/°C                       |                            |                                  | 12- CW-   |
|                         |  |                            |                                  |   |
|                         |  | Sensor side                |                                  |   |
|                         |  | 1 = Input +                | White = Input +                  | 1 = Input +   |
|                         |  | 2 = Ground<br>3 = Signal   | Brown = Ground<br>Green = Signal | 2 = Signal<br>3 = Ground CCW(1-////-(3) CW) CLOCKWISE |

| Voltage output (U)                           |                               |                          |                                  |
|--|-------------------------------|--------------------------|----------------------------------|
| Supply voltage                               | 14 27 VDC (non-stabilized)    |                          |                                  |
| Current consumption                          | max. 30 mA                    | 2                        |                                  |
| Output voltage                               | 0 10 VDC<br>Option 0 5 / ±5 V |                          |                                  |
| Load resistance                              | >5 kOhm                       |                          |                                  |
| Output noise                                 | 0.5 mV <sub>eff</sub>         | Sensor side              |                                  |
| Temperature coefficient                      | ±0.005 % FSO/°C               |                          |                                  |
| Electromagnetic<br>compatibility (EMC)       | EN 61000-6-4<br>EN 61000-6-2  |                          |                                  |
| Adjustment range (if supported by the model) |                               | 1 = Power supply         | White = Supply                   |
| Zero   | ±20 % FSO                     | 2 = Ground<br>3 = Signal | Brown = Ground<br>Green = Signal |
| Sensitivity                                  | ±20 %                         | 4 = Ground               | Yellow = Ground                  |

| Current output (I)                     |                                |   |                |
|--|--------------------------------|---|----------------|
| Supply voltage                         | 14 27 VDC (non-stabilized)     |   |                |
| Current consumption                    | max. 35 mA                     |   |                |
| Output current                         | 4 20 mA                        | 2   |                |
| Load                                   | <600 Ohm                       | $5 \bullet \bullet 4$   |                |
| Output noise                           | $<$ 1.6 $\mu$ A <sub>eff</sub> | $\left(\begin{array}{c} & & & \\ 3 & & & \\ \end{array}\right)$ |                |
| Temperature coefficient                | ±0.01 % FSO/°C                 |   |                |
| Electromagnetic<br>compatibility (EMC) | EN 61000-6-4<br>EN 61000-6-2   | Sensor side   |                |
| Adjustment range (if su                | pported by the model)          |   |                |
| Zero                                   | < ±18 % FSO                    | 1 = Power supply  | White = Supply |
| Sensitivity                            | ±15 %                          | 2 = Ground  | Brown = Ground |

## CANopen (for the MK88 and K100 series)

| CANopen features |  |  |  |
|------------------|--|--|--|
| Profiles         | Communication profile CiA 301. Device profile CiA 406 (absolute linear encoder)  |  |  |
| SDO              | 1x SDO server  |  |  |
| PDO              | 2x TxPDO   |  |  |
| PDO modes        | Event/time-triggered, synchronous (cyclic/acyclic)   |  |  |
| Preset value     | The "Preset" parameter can be used to set the current measured value to any value. The difference from the original value is stored in the object. |  |  |
| Direction        | Via the operating parameter, the counting direction of the measured values can be reversed   |  |  |
| Diagnosis        | Heartbeat, Emergency Message   |  |  |
| Default setting  | AutoBaud(9), Node-ID 1   |  |  |

| Setting the baud rate                         |                    |  |
|---|--------------------|--|
| Baud rate adjustable via LSS or object 0x3001 |                    |  |
| 0   | 1000 kBaud         |  |
| 2   | 500 kBaud          |  |
| 3   | 250 kBaud          |  |
| 4   | 125 kBaud          |  |
| 6   | 50 kBaud           |  |
| 9   | AutoBaud (default) |  |

| Description of the connections |             |  |
|--------------------------------|-------------|--|
| Pin                            | Assignment  |  |
| 1                              | n. c.       |  |
| 2                              | V+ (732VDC) |  |
| 3                              | GND         |  |
| 4                              | CAN-High    |  |
| 5                              | CAN-Low     |  |



5-pin housing connector View on pin side A-coded

## Setting the subscriber address (node ID)

Address adjustable via LSS or object 0x3000 (1....127, 1=default)

## CANopen

(for P60, P96, P115 and P200 series)



| Setting the CANopen baud rate |                    |     |                        |  |  |
|-------------------------------|--------------------|-----|------------------------|--|--|
| Baud rate                     | DIP switch setting |     |                        |  |  |
| Dauu Tale                     | 1                  | 2   | 3                      |  |  |
| 10 kBit/s                     | OFF                | OFF | OFF                    |  |  |
| 20 kBit/s                     | OFF                | OFF | ON                     |  |  |
| 50 kBit/s                     | OFF                | ON  | OFF                    |  |  |
| 125 kBit/s                    | OFF                | ON  | ON                     |  |  |
| 250 kBit/s                    | ON                 | OFF | OFF (factory settings) |  |  |
| 500 kBit/s                    | ON                 | OFF | ON                     |  |  |
| 800 kBit/s                    | ON                 | ON  | OFF                    |  |  |
| 1 MBit/s                      | ON                 | ON  | ON                     |  |  |
|                               |                    |     |                        |  |  |

If Node-ID 00 is set, the baud rate can be programmed via the CAN bus.

| Description of the CANopen connections |                                |  |
|--|--------------------------------|--|
| GND                                    | Ground connection for UB       |  |
| UB                                     | Operating voltage              |  |
| CAN_H                                  | CAN bus signal (dominant High) |  |
| CAN_L                                  | CAN bus signal (dominant Low)  |  |

#### Max. core cross-section

| Single-wire (rigid)   | 1.5 mm 2              |  |  |
|-----------------------|-----------------------|--|--|
| Fine-wired (flexible) | 1.0 mm2               |  |  |
| Fine-wired (flexible) | With ferrule 0.75 mm2 |  |  |
| Cable diameter        |                       |  |  |

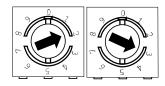
| Cable gland 1,2 | ø810 mm (-40+85 °C)<br>ø59 mm (-25+85 °C) |
|-----------------|---|
| Cable gland 3   | Ø4.56 mm (-40+85 ℃)<br>Ø36 mm (-25+85 ℃)  |

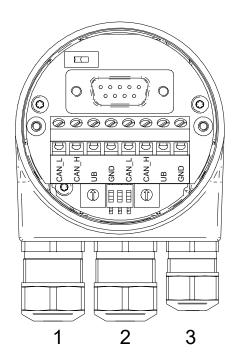
### Tightening torque

Terminal block/screw terminal max. 0.4 Nm (recommended tightening torque 0.3 Nm)

## Settings of the CANopen participant address

Address can be set with rotary switch. Example: Participant address 23





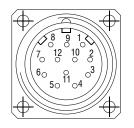
## SSI (Gray Code)

## Pin assignment

## Flange socket M23, 12-pin, pin contacts, CW (assignment according to option 3252)

| PIN | Assignment |
|-----|------------|
| 1   | +Vs        |
| 2   | 0 V        |
| 3   | Clock+     |
| 4   | Data+      |
| 5   | SET        |
| 6   | Data-      |
| 7   | Clock-     |
| 8   | -          |
| 9   | DIR        |
| 10  | -          |
| 11  | -          |
| 12  | -          |
|     |            |

| Connections |  |  |
|-------------|--|--|
| SET         | Zero setting input<br>For setting a zero point at any point. The zeroing process<br>is triggered by a High pulse and must take place after the<br>rotating direction selection (DIR).<br>Pulse duration > 100 ms.<br>For maximum interference immunity, connect to 0 V after<br>zeroing.   |  |
| DIR         | Counting direction input<br>When not connected, this input is on High. DIR High<br>means increasing output data with a clockwise rotating<br>shaft when looking at the flange.<br>DIR Low means increasing values with a counterclockwise<br>rotating shaft when looking at the flange.<br>For maximum interference immunity, connect to +Vs or 0 V<br>depending on the direction of rotation. |  |



| Switching level                 |   |  |
|---------------------------------|---|--|
| SSI switch                      |   |  |
| SSI clock                       | RS422 with terminating resistance 120 $\boldsymbol{\Omega}$ |  |
| SSI data                        | RS422   |  |
|                                 |   |  |
| Control inputs of input circuit |   |  |
| Input level High                | >0.7 UB   |  |
| Input level Low                 | <0.3 UB   |  |
| Input resistance                | 10 kΩ   |  |

## PROFIBUS

| Profibus DP features   |   |  |
|------------------------|---|--|
| Bus protocol           | Profibus-DPV0   |  |
| Device profile         | Device class 1 and 2  |  |
| Cyclical data exchange | Communication in accordance with DPV0   |  |
| Input data             | Position value<br>Additional configurable speed signal  |  |
| Output data            | Preset value  |  |
| Preset value           | This parameter can be used to set the rotary<br>encoder to a desired position value that<br>corresponds to a defined axis position of the<br>system. The storage is non-volatile. |  |
| Rotary direction       | This parameter can be used to parameterize<br>the direction of rotation in which the position<br>value should rise or fall.   |  |
| Scaling                | Parameterization of the steps per rotation and the total resolution.  |  |
| Gear factor            | Adjustable via counter / denominator  |  |
| Diagnosis              | Position and parameter errors<br>Monitoring multi-turn scanning<br>Readable hour meter  |  |

| Pin assignment |                                  |  |
|----------------|----------------------------------|--|
| +Vs            | Operating voltage 830 VDC        |  |
| 0 V            | Ground connection related to +Vs |  |
| А              | Negative data line               |  |
| В              | Positive data line               |  |

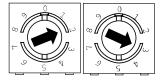
Terminals with the same designation are internally connected and functionally identical These internal terminal connections Vs-Vs / 0V-0V may be loaded with max. 1 A each

#### Terminator

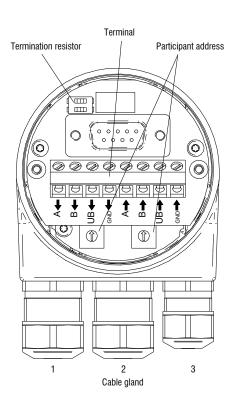


Both ON = last participant Both OFF = participant X Default setting OFF

## Participant address



Adjustable via rotary switch Example: Participant address 23 Default setting. 00



Cable: 1, 2 =  $\emptyset$ 8 - 10 mm (-40 - 85 °C) /  $\emptyset$ 5 - 9 mm (-25 - 85 °C) Cable: 3 =  $\emptyset$ 4.5 - 6 mm (-40 - 85 °C) /  $\emptyset$ 3 - 6 mm (-25 - 85 °C)

## PROFINET

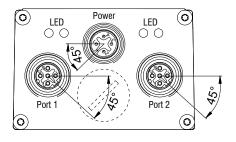
#### PROFINET features

| Bus protocol              | PROFINET IO  |  |
|---------------------------|--|--|
| Device profile            | Encoder Profile PNO 3.162 V4.1 and V3.1<br>PROFIdrive Profil PNO 3.172 V4.1  |  |
| Real-time classes         | Realtime (RT) Class 1, IRT Class 3   |  |
| Transmission<br>frequency | RT: 1 ms, 2 ms, 4 ms<br>IRT: 250 μs, 500 μs, 1 ms, 2 ms, 4 ms  |  |
| Update time               | Min. 500 µs  |  |
| Product features          | <ul> <li>100 MBaud Fast Ethernet</li> <li>Device replacement without removable media</li> <li>Media redundancy protocol MRP</li> <li>Gear factor / round axis</li> </ul> |  |
| Process data              | <ul> <li>Position value 32-Bit input data with/without rotational speed 16 or 32 Bit</li> <li>Telegram 81-83 of the PROFIdrive profile</li> </ul>                        |  |
| LED status display        | Link/Activity, Status, Error   |  |

| Pin Assignment   |            |                   |
|--|------------|-------------------|
| Operating voltage                                      |            |                   |
| Pin  | Connection | Description       |
| 1  | UB         | Operating voltage |
| 2  | n.c.       | Do not connect    |
| 3  | GND        | Ground connection |
| 4  | n.c.       | Do not connect    |
| 4<br>• • • 1<br>1x flange connector M12 (pin), A-coded |            |                   |

## PROFINET (data line)

| Pin | Connection | Description       |
|-----|------------|-------------------|
| 1   | TxD+       | Transmitted data+ |
| 2   | RxD+       | Received data+    |
| 3   | TxD-       | Transmitted data- |
| 4   | RxD-       | Received data-    |

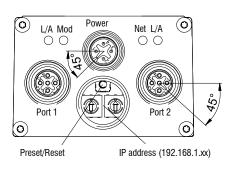




2x flange connector M12 (socket), D-coded

## EtherNet/IP

| EtherNet/IP characteristics |  |  |
|-----------------------------|--|--|
| Bus protocol                | EtherNet/IP  |  |
| Device profile              | CIP Nov 2016, 22 <sub>hex</sub> Encoder  |  |
| Cycle time                  | 1 ms   |  |
| Product features            | <ul> <li>Gear factor (round axis) and continuous operation</li> <li>Plausibility test of adjustable parameters</li> <li>Comprehensive diagnosis function</li> <li>Adress Conflict Detection</li> <li>Device Level Ring</li> <li>Several simultaneous IO connections</li> </ul> |  |
| LED status display          | 2x Link/Activity, module status, network status  |  |



| Pin Assignment                               |            |                   |
|--|------------|-------------------|
| Operating v                                  | oltage     |                   |
| Pin  | Connection | Description       |
| 1  | UB         | Operating voltage |
| 2  | d.c.       | Do not connect    |
| 3  | GND        | Ground connection |
| 4  | d.c.       | Do not connect    |
| 4<br>1 x flange connector M12 (pin), A-coded |            |                   |

## EtherNet/IP (data line)

| Pin | Connection | Description       |
|-----|------------|-------------------|
| 1   | TxD+       | Transmitted data+ |
| 2   | RxD+       | Received data+    |
| 3   | TxD-       | Transmitted data- |
| 4   | RxD-       | Received data-    |
|     |            |                   |



## 2x flange connector M12 (socket), D-coded

ange connector wrz (socket), D-cour

## EtherCAT

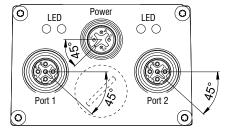
| EtherCAT characteristics |  |
|--------------------------|--|
| Bus protocol             | EtherCAT   |
| Device profile           | Encoder profile CANopen® CiA 406<br>Vers. 4.0.2 dated August 18, 2016  |
| Operating modes          | Free Run, synchronous with SM3 Event, DC Mode (Distributed Clocks)   |
| Cycle time               | Min. 62.5 µs   |
| Product features         | <ul> <li>Gear factor (round axis) and continuous operation</li> <li>Time stamp (time of position data acquisition)</li> <li>Plausibility check of adjustable parameters</li> <li>Comprehensive diagnosis function</li> <li>Preset gauge for position</li> <li>File Access over EtherCAT (FoE)</li> </ul> |
| Process data             | <ul> <li>Position value 32-Bit input data<br/>with/without rotational speed 32 Bit</li> <li>Comprehensive process data mapping</li> </ul>  |
| LED status display       | 2x Link/Activity, RUN, ERR   |

| Pin Assignment                                    |            |                   |
|---|------------|-------------------|
| Operating voltage                                 |            |                   |
| Pin   | Connection | Description       |
| 1   | UB         | Operating voltage |
| 2   | n.c.       | Do not connect    |
| 3   | GND        | Ground connection |
| 4   | n.c.       | Do not connect    |
| 4<br>• • • 1x flange connector M12 (pin), A-coded |            |                   |

## EtherCAT (data line)

4

| Pin | Connection | Description       |
|-----|------------|-------------------|
| 1   | TxD+       | Transmitted data+ |
| 2   | RxD+       | Received data+    |
| 3   | TxD-       | Transmitted data- |
| 4   | RxD-       | Received data-    |





2x flange connector M12 (socket), D-coded

## Incremental encoder

| Output signa             | ls |  |
|--------------------------|----|--|
| Track A<br>Track A       |    |  |
| Track B<br>Track B       |    |  |
| Zero pulse<br>Zero pulse |    |  |

| High level $\geq 2.5$ VLow level $\leq 0.5$ VHigh load $\leq 20$ mATracksA, Ā, B, B, 0Tracks <b>NPN (5 VDC <math>\pm 5</math>%)</b> High level $> 4.5$ VLow level $< 1.0$ VHigh load $\leq 3$ mATracks (TTL01)A, B, 0Tracks (TTL02) $A, \overline{A}, B, \overline{B}, 0$ VOutput HTLPush-pull (10 30 VDC)High level $\geq 1.5$ VLow level $\leq 1.5$ VHigh load $\leq 40$ mATracks $A, \overline{A}, \overline{B}, \overline{B}, 0$ |  |
|--|--|
| High load $\leq 20 \text{ mA}$ TracksA, $\overline{A}$ , B, $\overline{B}$ , 0Voltput TTL01/ TTL02NPN (5 VDC $\pm 5 \%$ )High level> 4.5 VLow level< 1.0 V   |  |
| TracksA, $\overline{A}$ , B, $\overline{B}$ , 0Output TTL01/ TTL02NPN (5 VDC ±5 %)High level> 4.5 VLow level< 1.0 VHigh load $\leq$ 3 mATracks (TTL01)A, B, 0Tracks (TTL02)A, $\overline{A}$ , B, $\overline{B}$ , 0Uutput HTLPush-pull (10 30 VDC)High level $\geq$ V+ -3 VLow level $\leq$ 1.5 VHigh load $\leq$ 40 mA   |  |
| Output TTL01/ TTL02NPN (5 VDC $\pm$ 5 %)High level> 4.5 VLow level< 1.0 V  |  |
| High level> 4.5 VLow level< 1.0 V  |  |
| High level> 4.5 VLow level< 1.0 V  |  |
| Low level< 1.0 V   |  |
| High load $\leq$ 3 mATracks (TTL01)A, B, 0Tracks (TTL02)A, Ā, B, B, 0Output HTLPush-pull (10 30 VDC)High level $\geq$ V+ -3 VLow level $\leq$ 1.5 VHigh load $\leq$ 40 mA  |  |
| Tracks (TTL01)A, B, 0Tracks (TTL02)A, $\overline{A}$ , B, $\overline{B}$ , 0Output HTLPush-pull (10 30 VDC)High level $\geq V+ -3 V$ Low level $\leq 1.5 V$ High load $\leq 40 \text{ mA}$   |  |
| Tracks (TTL02)A, $\overline{A}$ , B, $\overline{B}$ , 0Output HTLPush-pull (10 30 VDC)High level $\geq V+ -3 V$ Low level $\leq 1.5 V$ High load $\leq 40 \text{ mA}$  |  |
| Output HTLPush-pull (10 30 VDC)High level $\geq V + -3 V$ Low level $\leq 1.5 V$ High load $\leq 40 \text{ mA}$  |  |
| High level $\geq$ V+ -3 VLow level $\leq$ 1.5 VHigh load $\leq$ 40 mA  |  |
| High level $\geq$ V+ -3 VLow level $\leq$ 1.5 VHigh load $\leq$ 40 mA  |  |
| Low level $\leq 1.5 \text{ V}$ High load $\leq 40 \text{ mA}$  |  |
| High load ≤ 40 mA  |  |
| ° – –  |  |
| Tracks A, A, B, B, 0   |  |
|  |  |
| Output E Push-pull (5 VDC)   |  |
| High level $\geq V + -2.5 V$   |  |
| Low level $\leq 0.5 \text{ V}$   |  |
|  |  |
|  |  |
| Tracks A, B, 0   |  |
| Output E830 Push-pull (8 30 VDC)   |  |
| High level $\geq$ V+ -3 V  |  |
| Low level $\leq 2.5 \text{ V}$   |  |
| High load $\leq$ 50 mA   |  |
| Tracks A, B, 0   |  |

| Pin assignment TTL, HTL |             |            |
|-------------------------|-------------|------------|
| Connector               | Cable color | Assignment |
| Pin 1                   | pink        | B-         |
| Pin 2                   | -           | -          |
| Pin 3                   | blue        | R+         |
| Pin 4                   | red         | R-         |
| Pin 5                   | green       | A+         |
| Pin 6                   | yellow      | A-         |
| Pin 7                   | -           | -          |
| Pin 8                   | gray        | B+         |
| Pin 9                   | -           | -          |
| Pin 10                  | white       | GND        |
| Pin 11                  | -           | -          |
| Pin 12                  | brown       | UB         |

| Pin assignment E, E830 |            |
|------------------------|------------|
| Cable color            | Assignment |
| white                  | 0 V        |
| brown                  | V+         |
| green                  | A          |
| -                      | Ā          |
| yellow                 | В          |
| -                      | B          |
| gray                   | 0          |
|                        |            |

## Pin assignment TTL01

| Cable color | Assignment |
|-------------|------------|
| brown       | 0 V        |
| gray        | V+         |
| white       | А          |
| green       | В          |
| yellow      | 0          |

## Pin assignment TTL02

| Cable color | Assignment |
|-------------|------------|
| red         | V+         |
| black       | 0 V        |
| brown       | A          |
| black       | Ā          |
| orange      | В          |
| black       | B          |
| yellow      | 0          |
| black       | n. c.      |

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